

FIG. 1

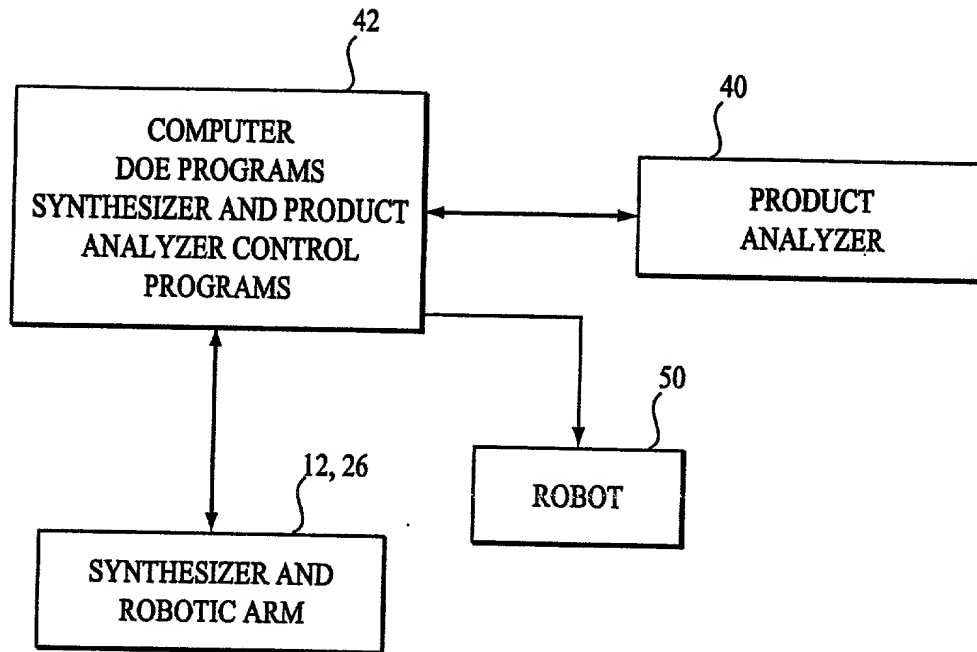


FIG. 2

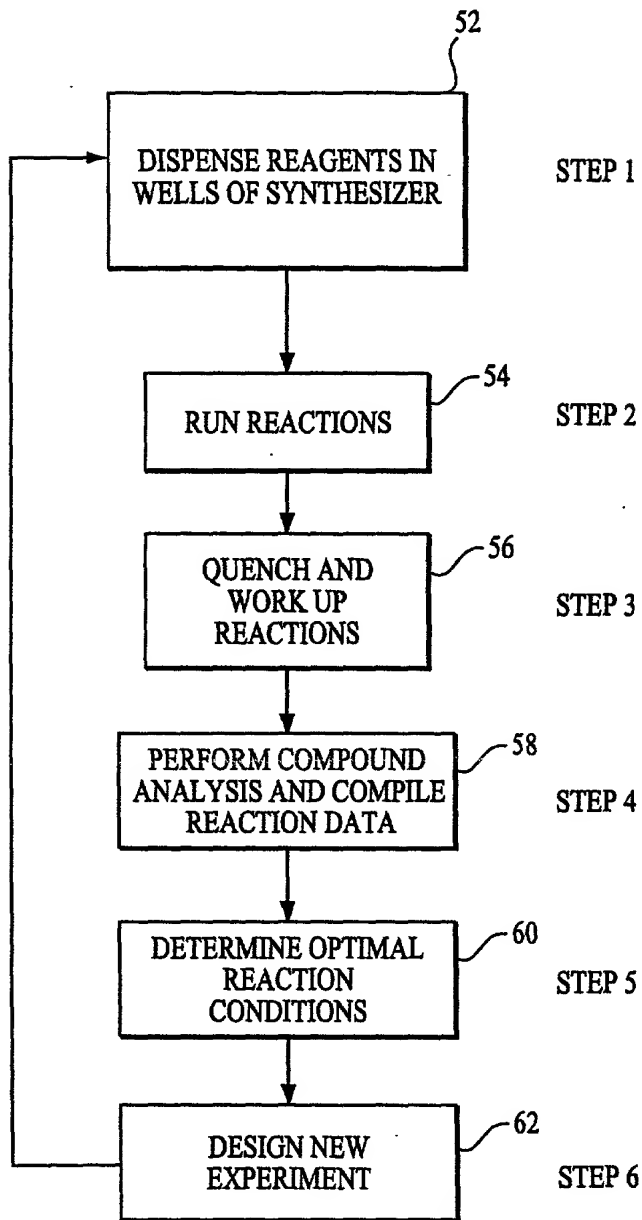
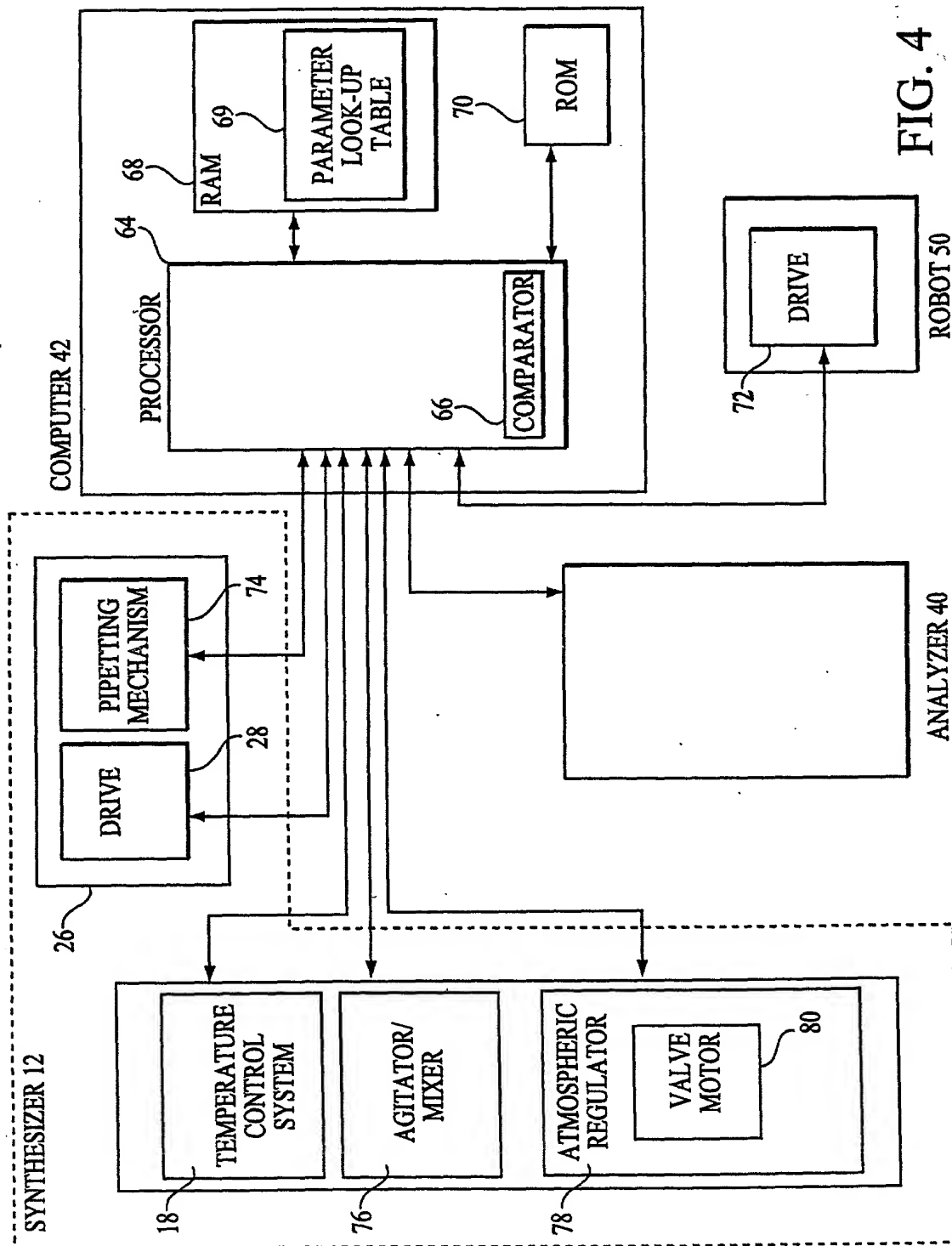
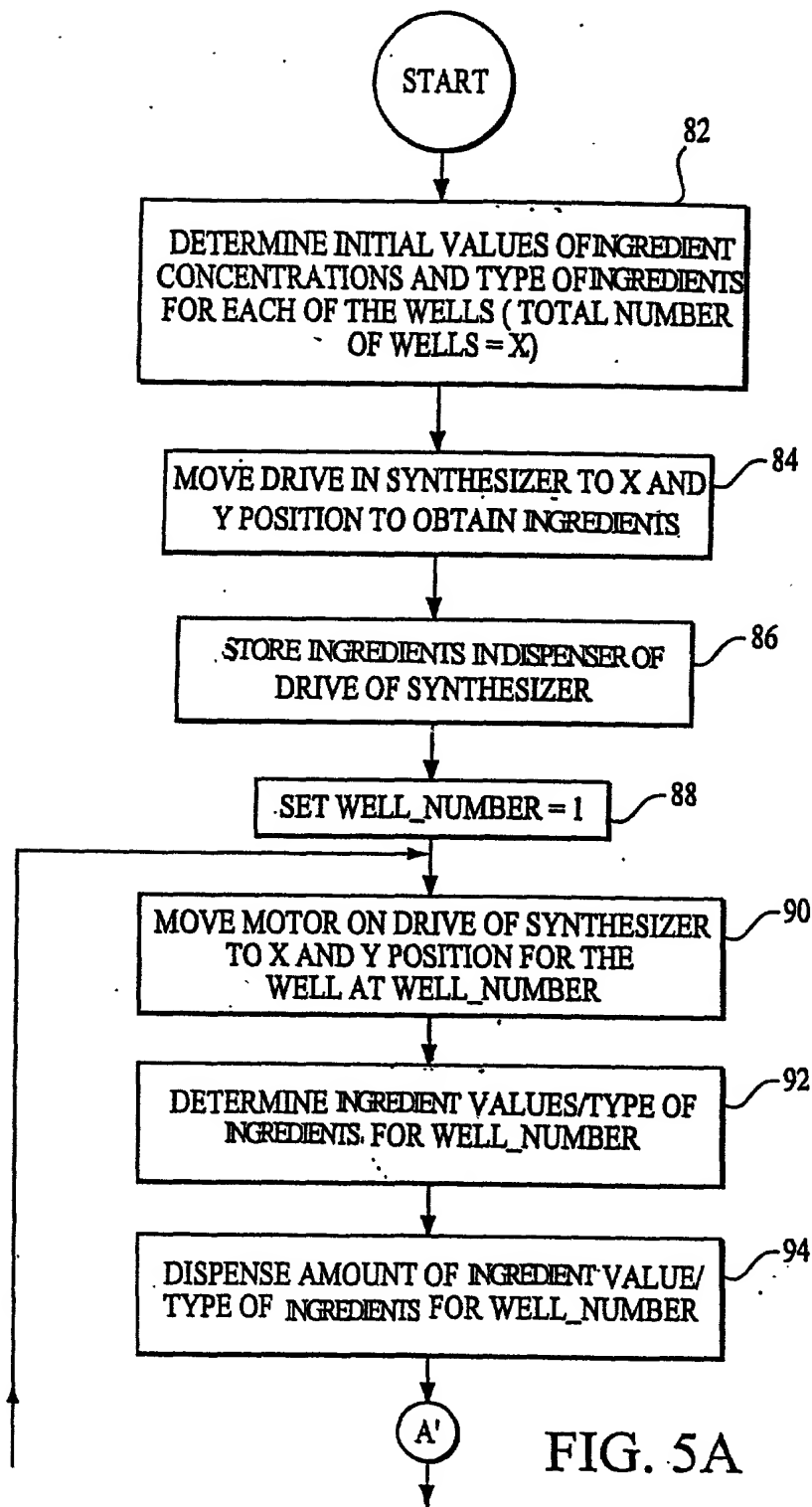


FIG. 3





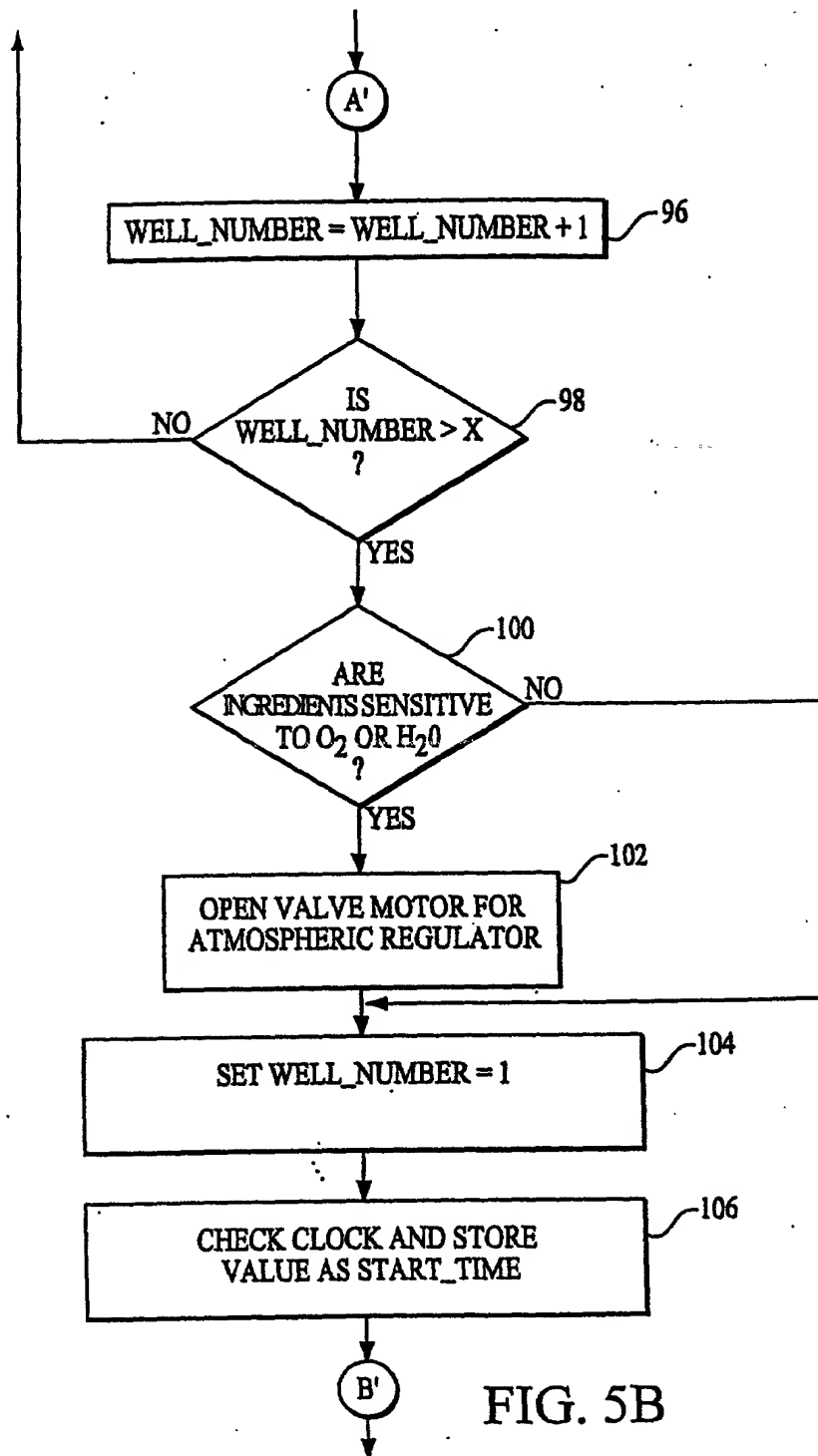
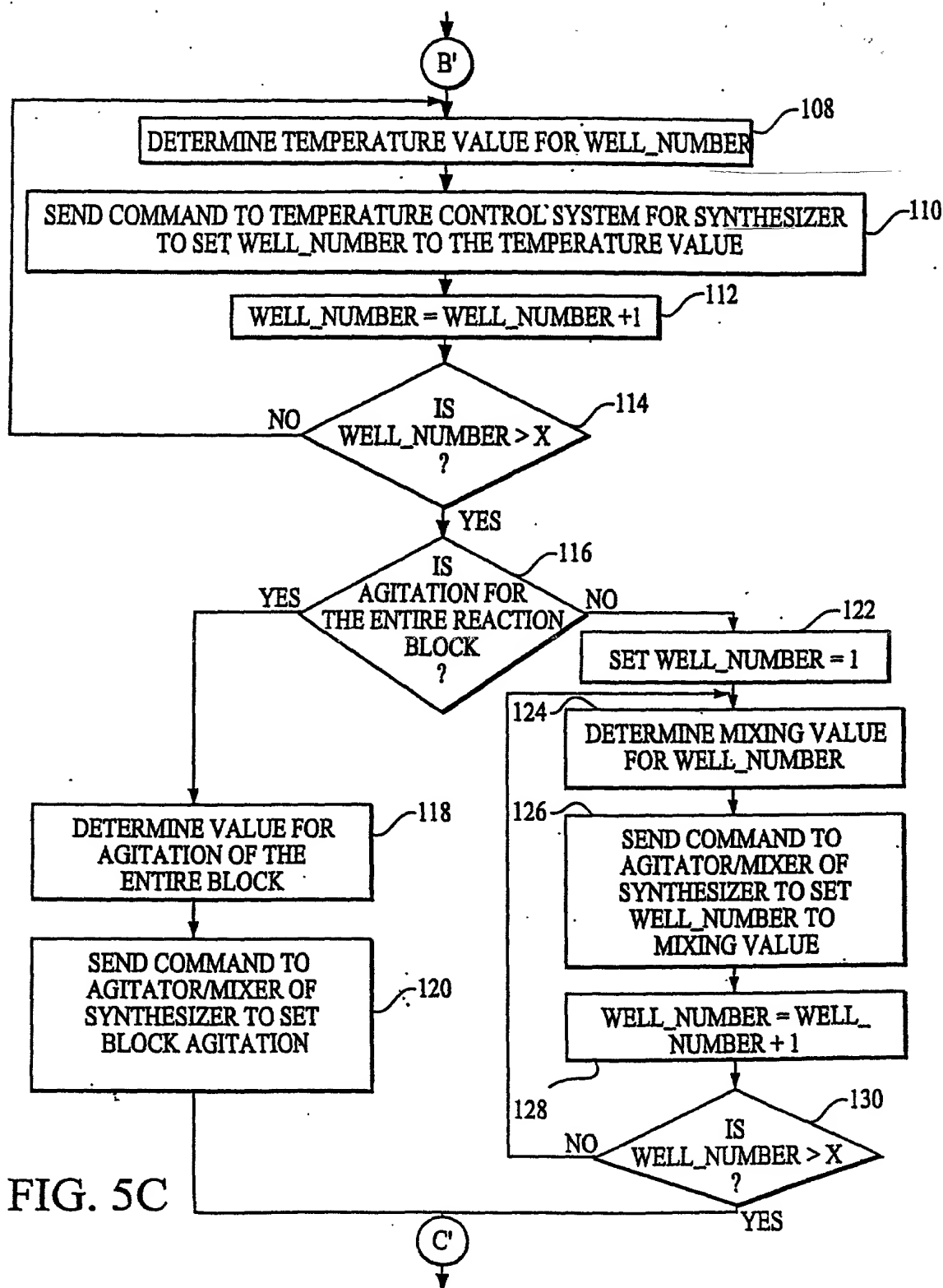


FIG. 5B



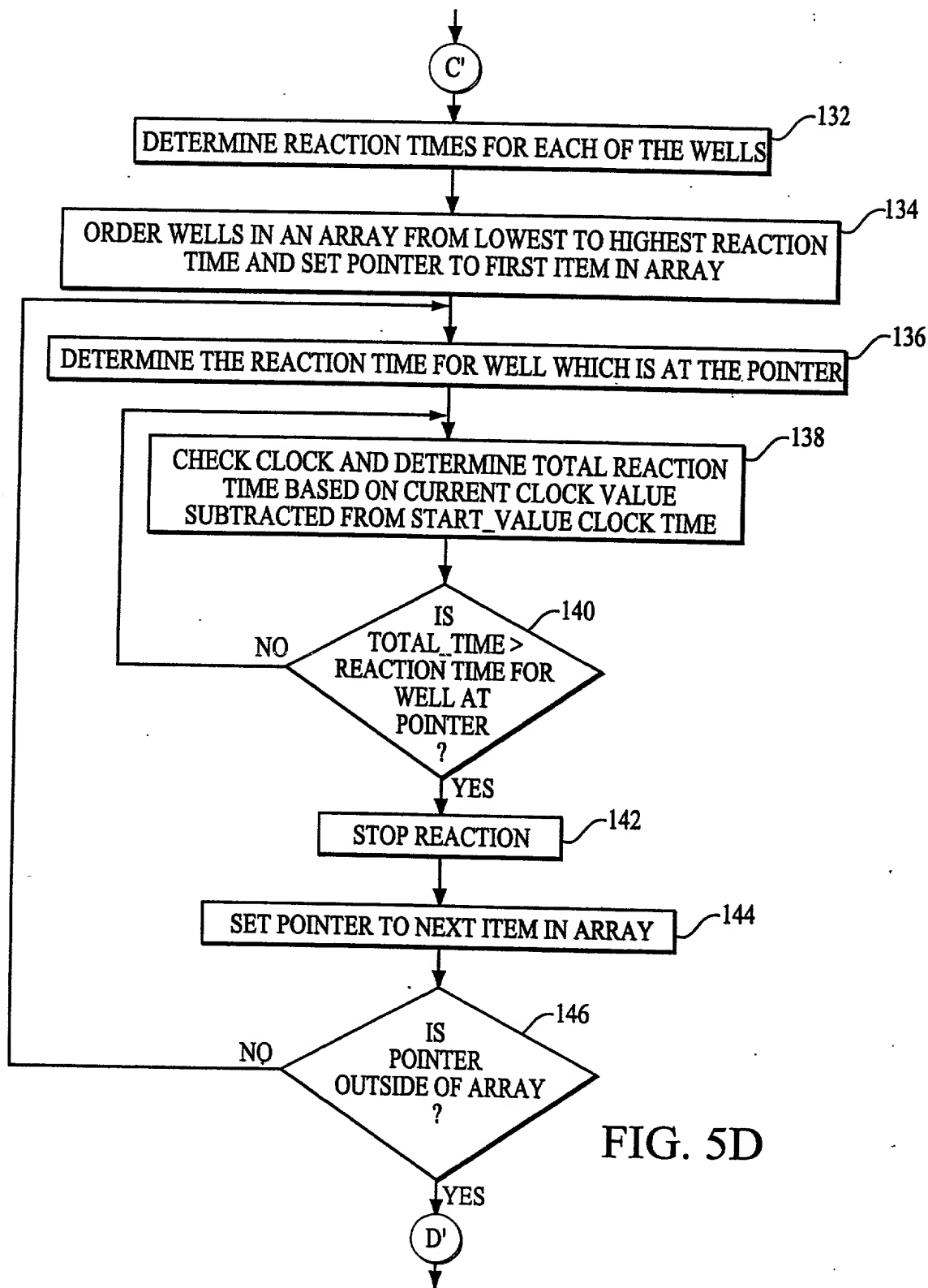
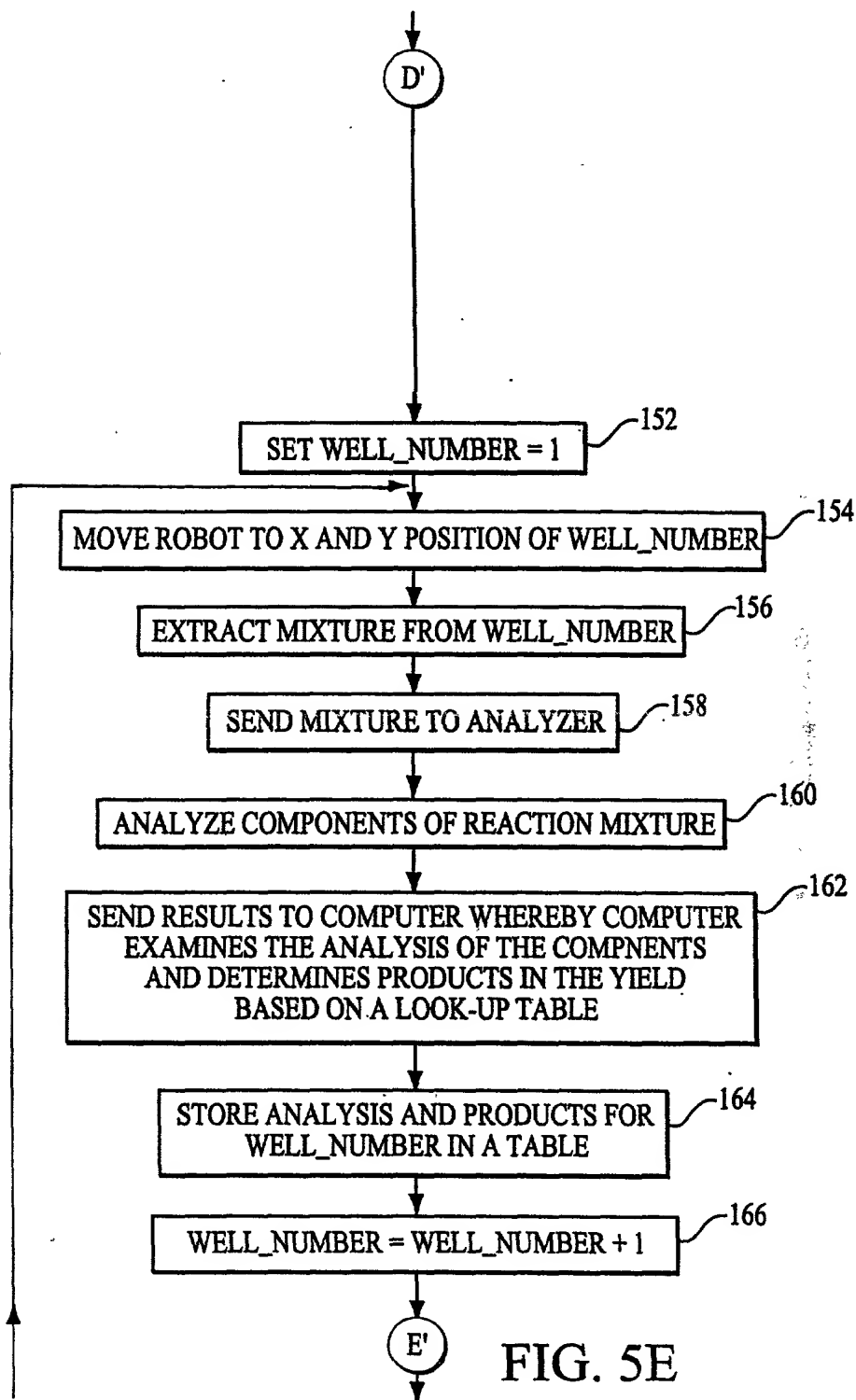
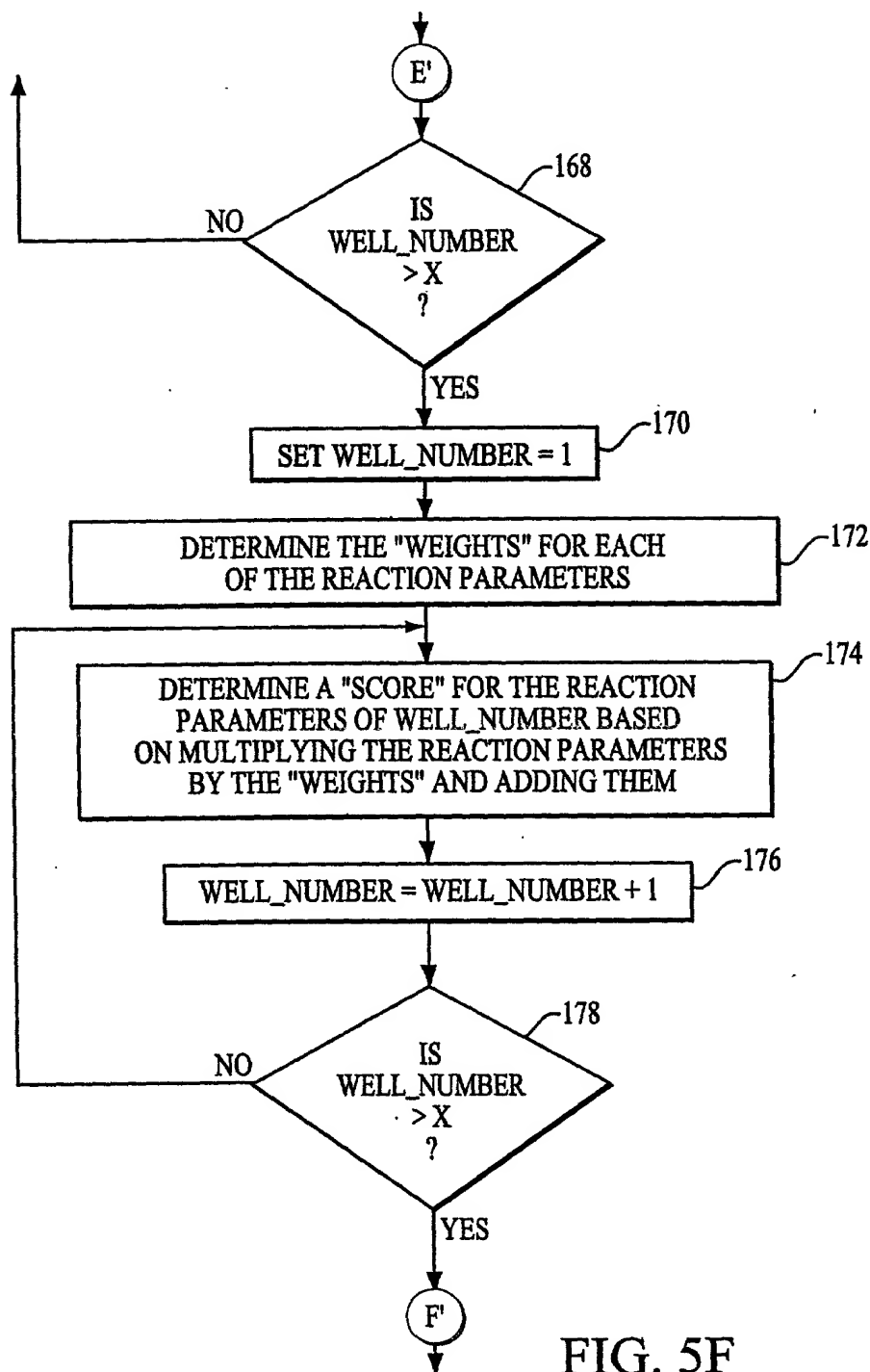
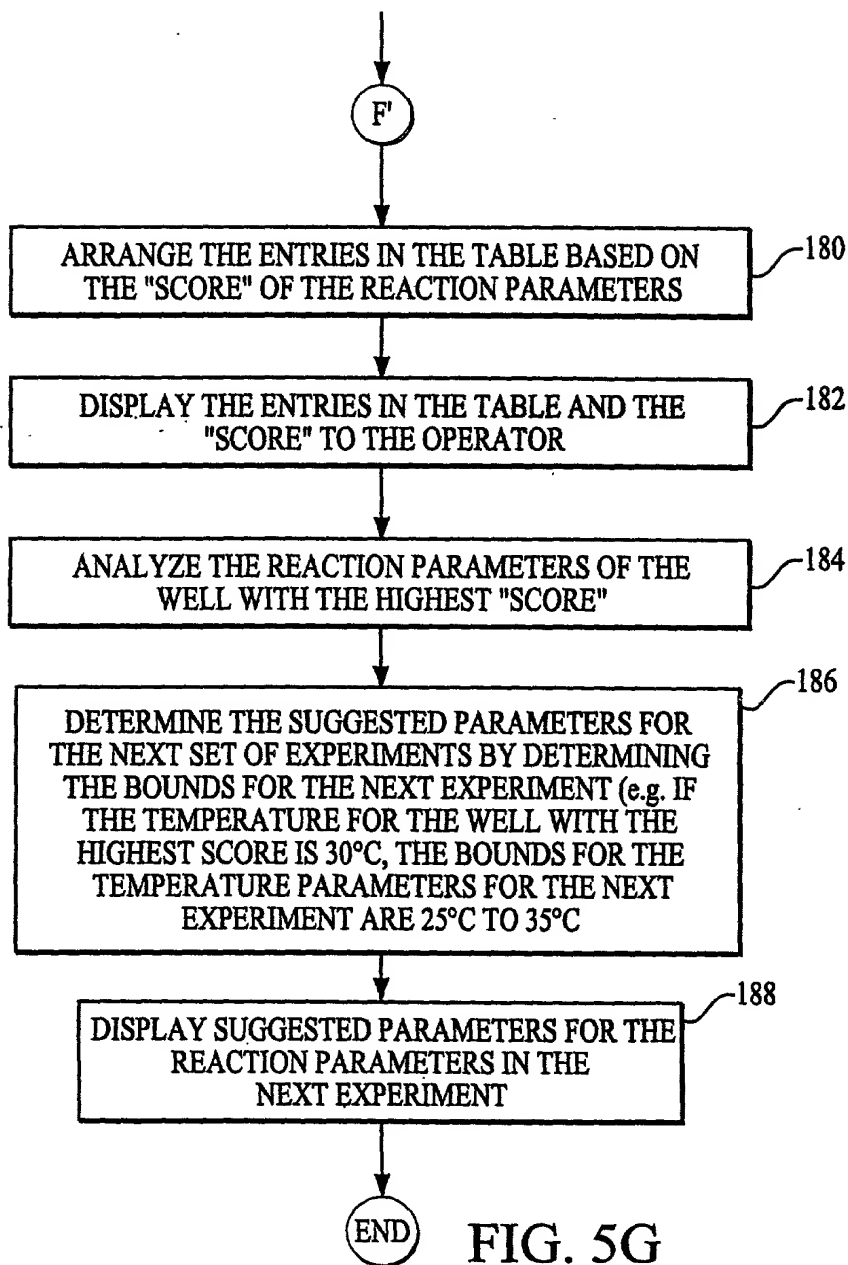


FIG. 5D







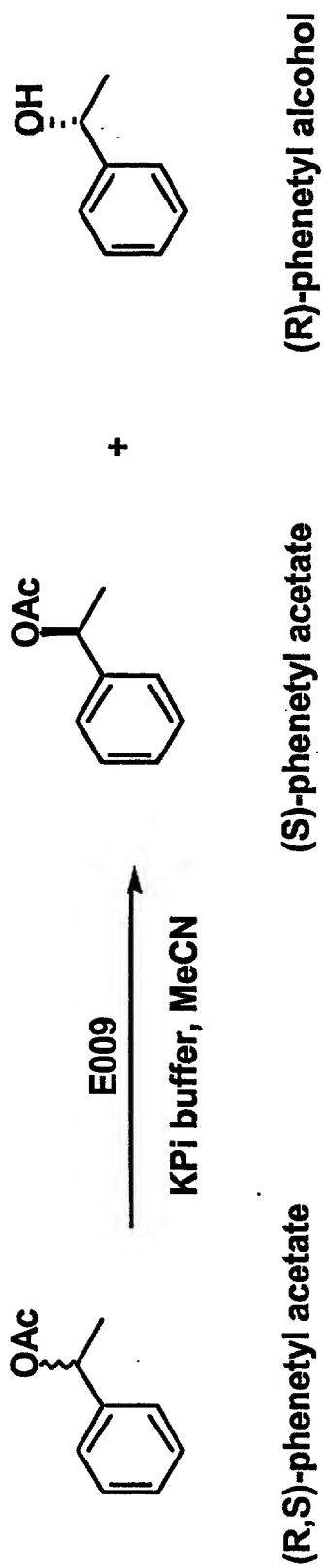


FIG. 6

202011222660

D.O.E. FUSION GRAPH

conversion Response Surface

E009 = 5

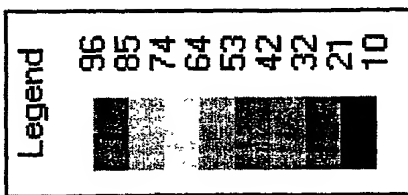
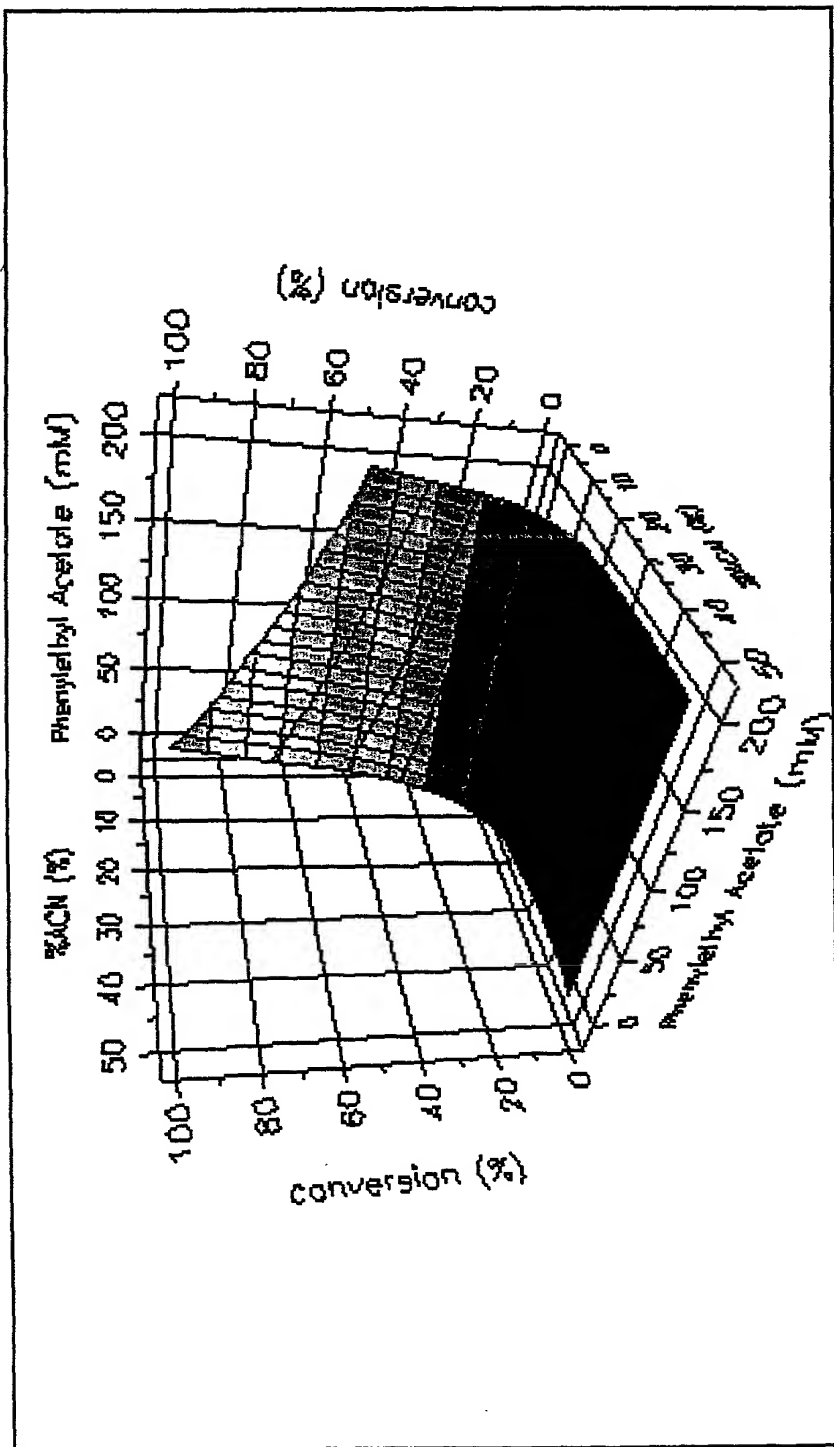


FIG. 7

208020*11222660

D.O.E. FUSION GRAPH

conversion Response Surface
Phenylethyl Acetate = 37.5

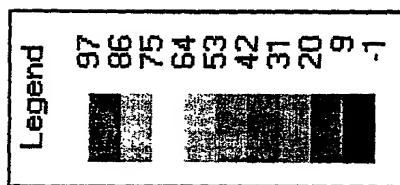
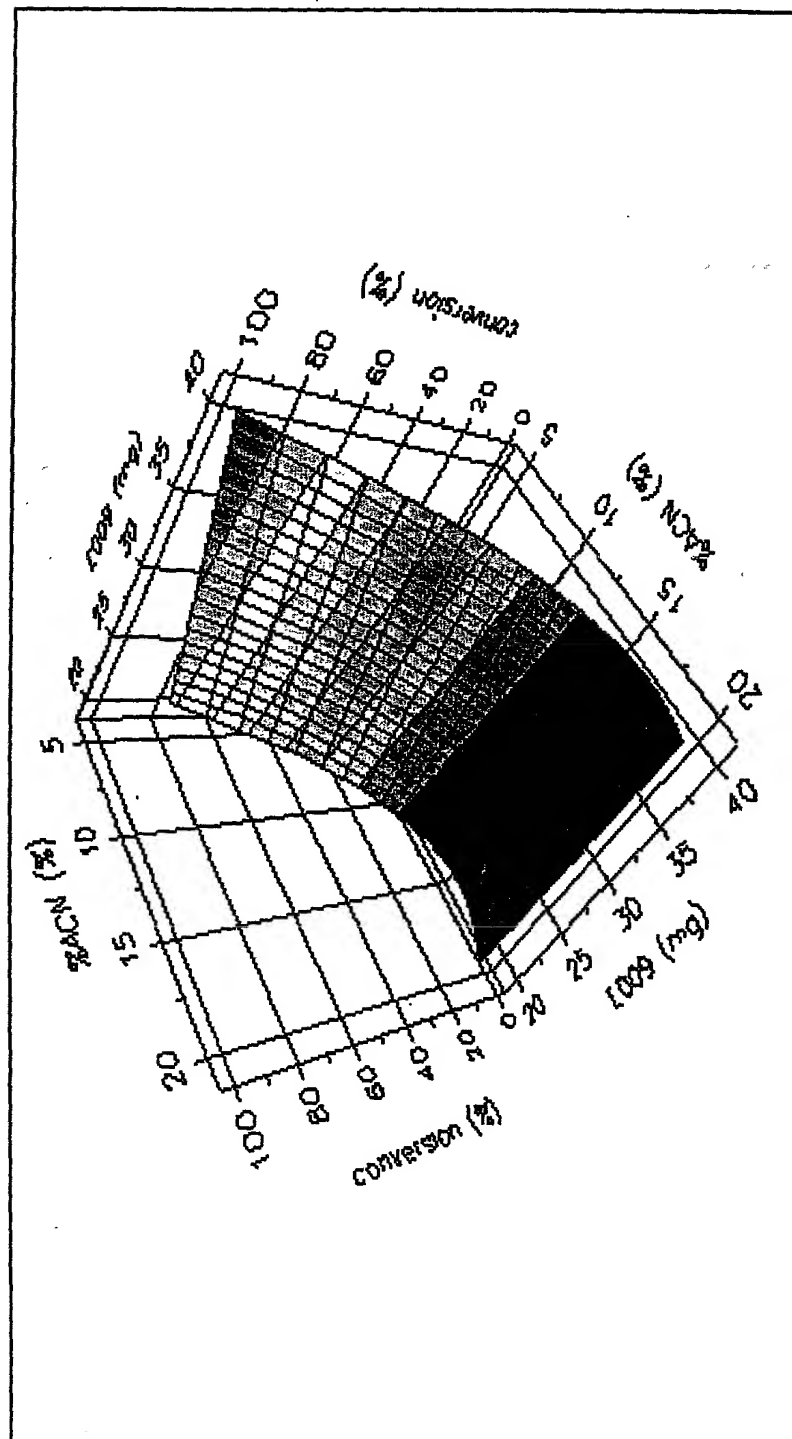


FIG. 8

208020" 4F2/2660

D.O.E. FUSION GRAPH

conversion Contour Plot
E009 = 5

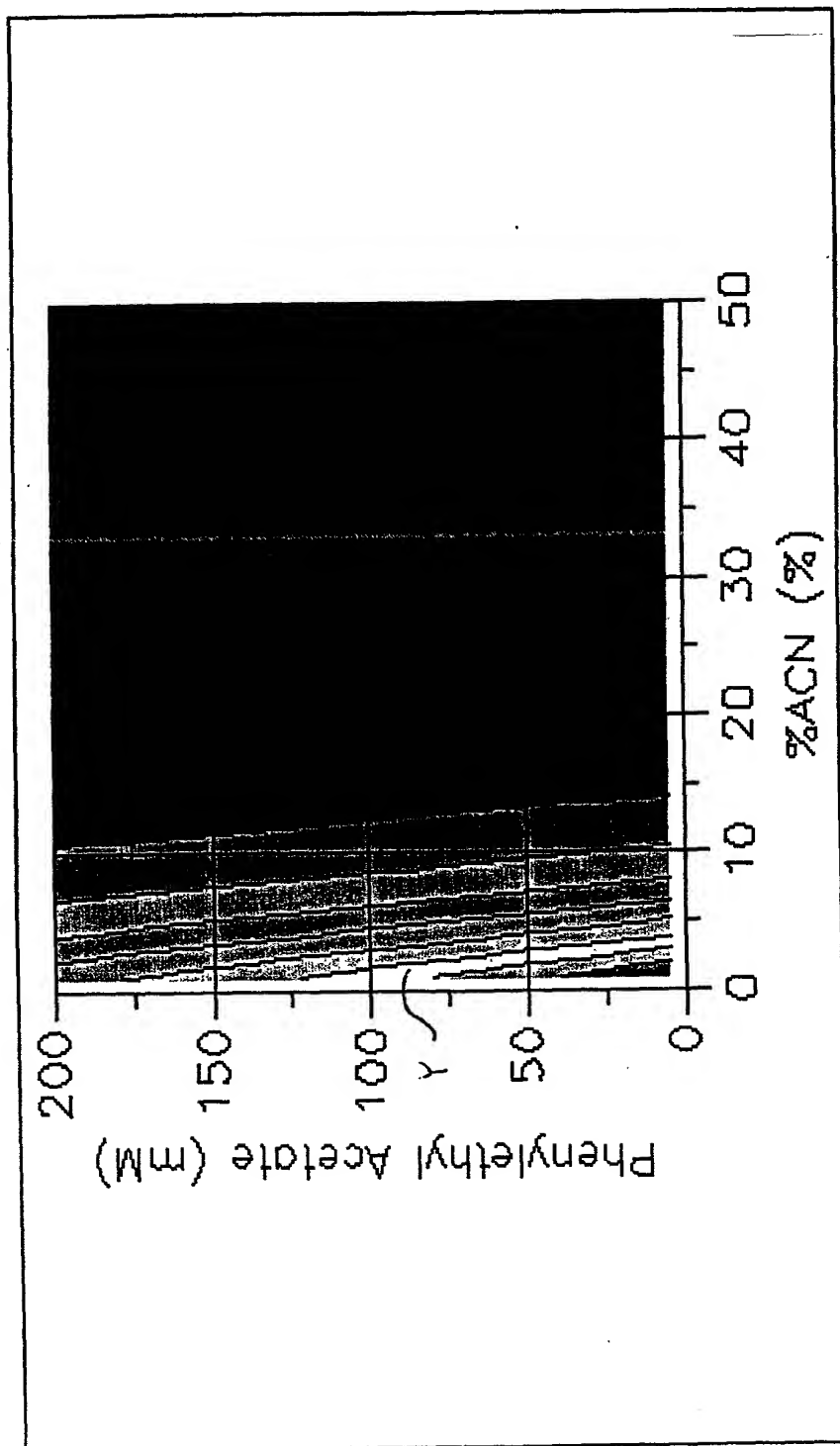


FIG. 9

208020" 4F2/2660

D.O.E. FUSION GRAPH

conversion Contour Plot
%ACN = 6

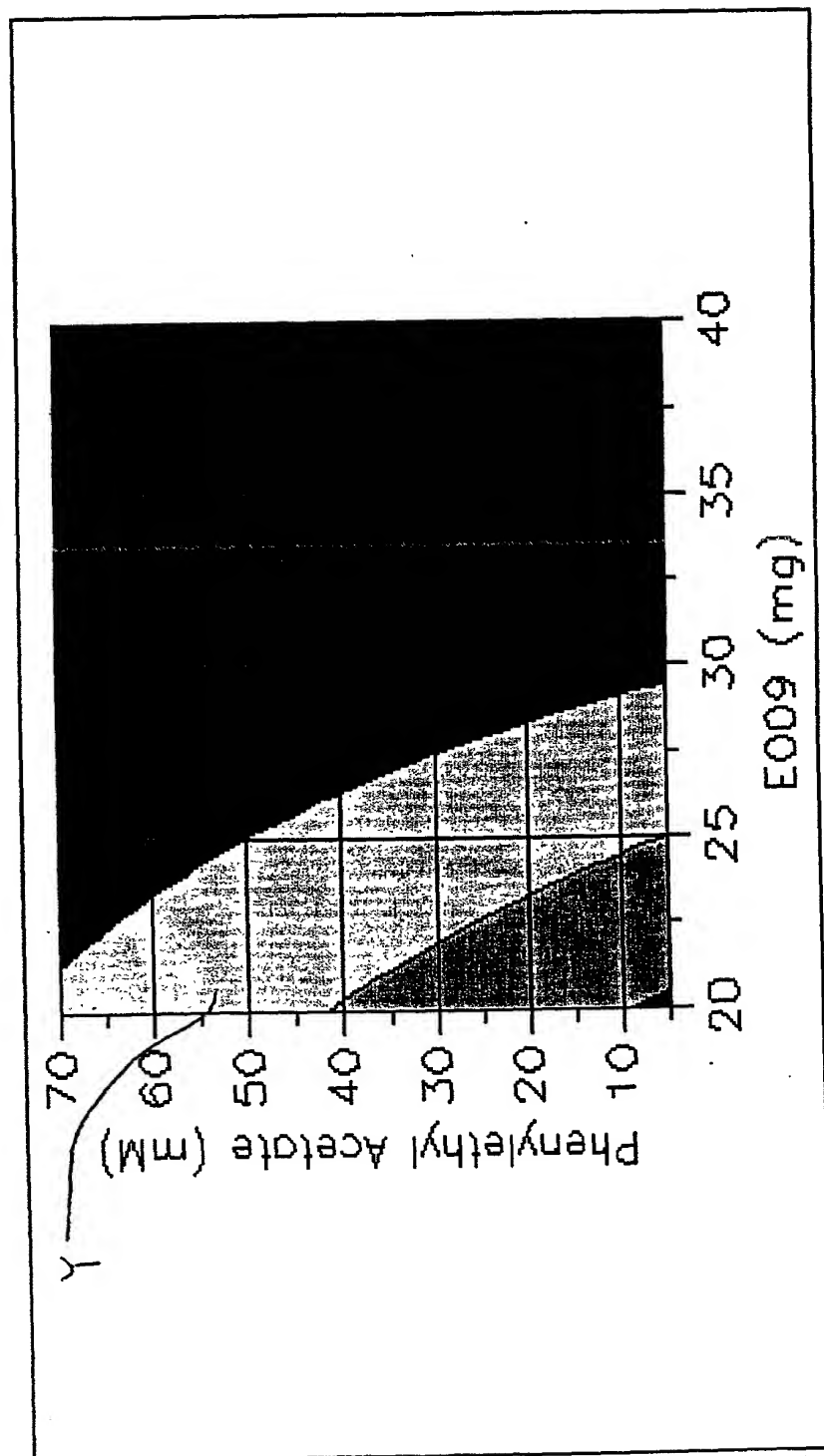


FIG. 10